

SPIT

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	22267 B
<b>Description:</b> Top Plate		<b>Part Number:</b>	D3330-9
<b>Dwg:</b> D3330 Rev. A PAGE 7 RF 05.01.17		<b>Qty:</b>	to 5
			Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.01.17	10
2	MFA	Fabricate Top Plate as per Dwg D3330 Material: AISI 1010-1025 or ASTM A36/A366/A569/A570 0.375" x 3.500" Bar (M1010-B0.375x03.500) <b>Identify as D3330-9</b> Batch: <u>M16019</u>	CPL	05-02-15	10
3	QC5	Inspect work to Step 2	TH	05.02.15	5
4	ST	Identify and Stock	CPL	05-02-16	5
5	AC	Cost / part: <u>5.42</u>	SAC	05.02.21	5
6	DC	Close W/O <u>5.42</u> Inspect Level 21	HA	05.02.23	5

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	

RELEASED  
05.01.17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

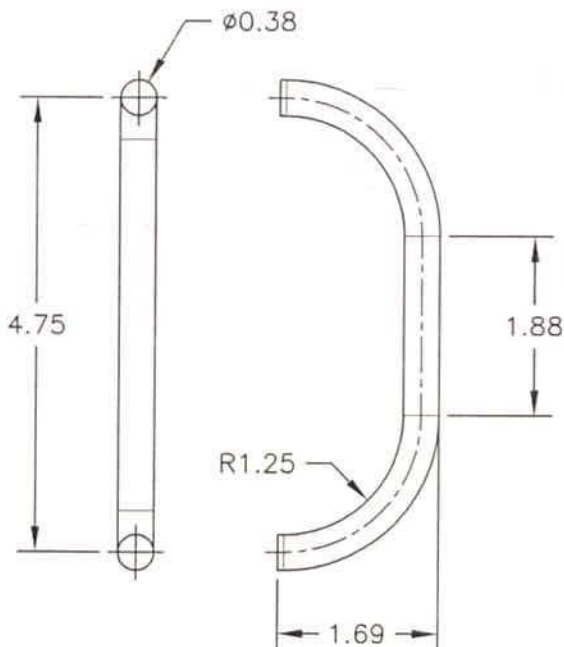
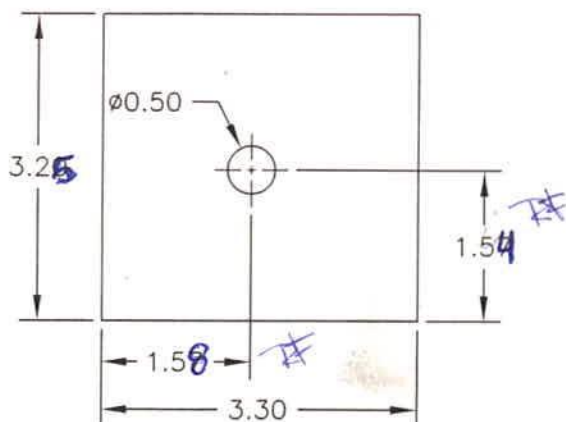
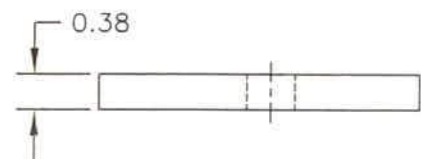
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED	DRAWING NO. D3330	REV. A SHEET 7 OF 9
DATE 04.11.16		TITLE FRAME WELDMENT	SCALE 1:1



△ D3330-9 TOP PLATE

△ D3330-15 HANDLE

PRELIMINARY ISSUE

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008, 0.375 STEEL  
(REF. DART SPEC. M1010-B0.375x3.500)
- 2) MATERIAL: AISI 1018-1025 ROUND BAR PER MIL-S-7097  
(REF. DART SPEC. M1018-R0.375)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WITHOUT NOTICE

WORK ORDER

NO. 22267

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jan 17, 2005  
01:31 pm

Work Order No : 0022267  
Project Name : D3330-9  
Project For :  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3330-9  
Description : Top Plate  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date : 01-17-05  
Est Finish Date :  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

		Estimated	Actual
Labour Hrs/Amount Done :		0.00	0.00
Profits/(Loss) :		0.00	0.00